

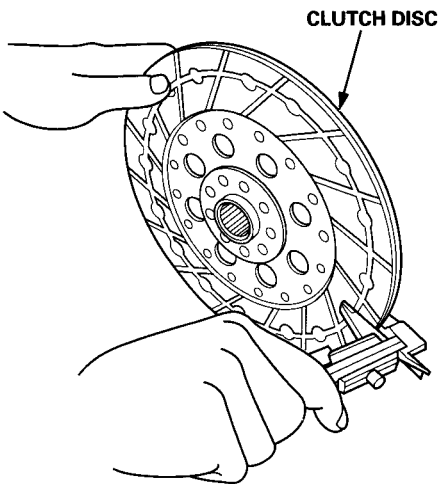


# Clutch Disc

## Inspection

- 1. Inspect the lining of the clutch disc for signs of slip-page or oil. Replace it if it is burned black or oil soaked.
- 2. Measure the clutch disc thickness.

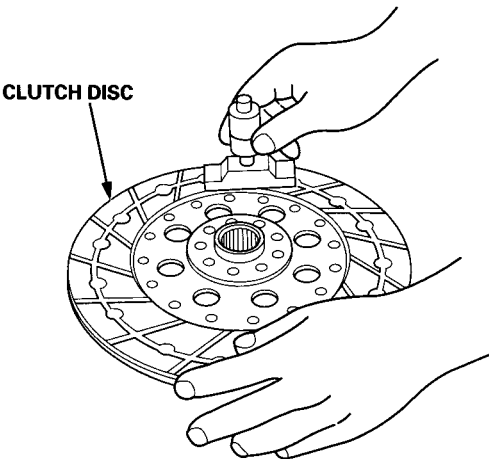
**Clutch Disc Thickness:**  
**Standard (New):** 8.2 – 8.9 mm (0.32 – 0.35 in)  
**Service Limit:** 6.2 mm (0.24 in)



If the thickness is less than the service limit, replace the clutch disc.

- 3. Measure the depth from the lining surface to the rivets, on both sides.

**Rivet Depth:**  
**Standard (New):** 1.2 mm (0.047 in) min.  
**Service Limit:** 0.2 mm (0.01 in)



If the depth is less than the service limit, replace the clutch disc.