

Connecting Rods

Selection

Each rod is sorted into one of four tolerance ranges (from 0 to 0.024 mm, in 0.006 mm increments) depending on the size of its big end bore. It's then stamped with a number (1, 2, 3 or 4) indicating that tolerance. You may find any combination of 1, 2, 3 or 4 in any engine.

Normal Bore Size: 55 mm (2.17 in)

NOTE:

- Reference numbers are for big end bore size and do NOT indicate the position of the rod in the engine.
- Inspect each connecting rod for cracks and heat damage.

**CONNECTING ROD BORE
REFERENCE NUMBER**

Half of number is stamped on bearing cap, the other half on connecting rod.

