

# Side Sill Panel

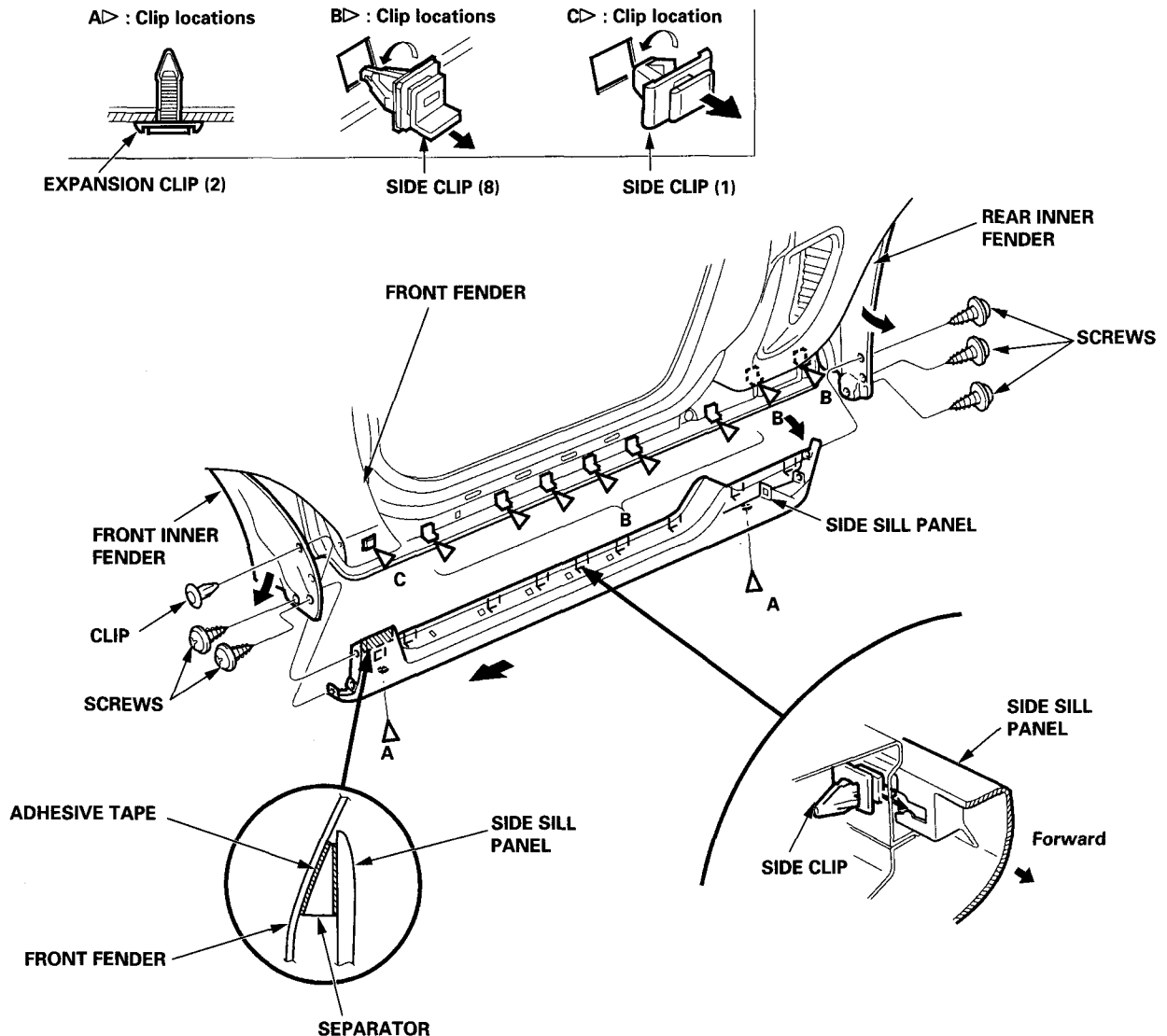
## Replacement

### NOTE:

- Take care not to twist the side sill panel.
- Take care not to scratch the body and related parts.

### 1. Remove the side sill panel.

- 1 Pull the front and rear inner fender as necessary, and remove the expansion clips.
- 2 On the bottom of the front fender, remove the adhesive tape of the side sill panel separator from the body with a utility knife. Take care not to scratch the body.
- 3 Slide the side sill panel forward and remove it. The side clips will stay in the body.
- 4 Remove the side clips from the body by turning them 45°.

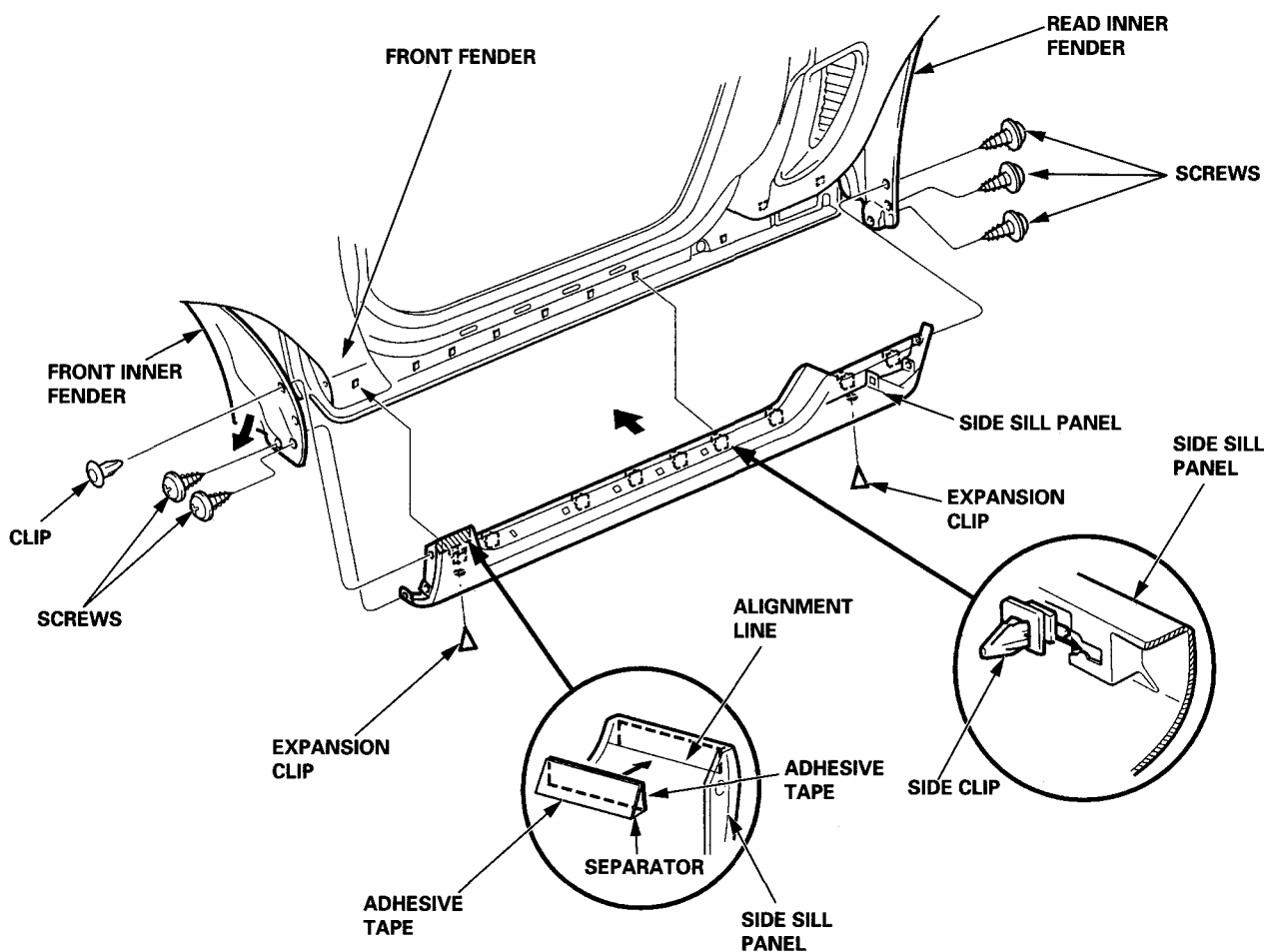


### 2. Replace any damaged clips.



3. If the old side sill panel is to be reinstalled, check the adhesive tape of the separator for damage, and replace the adhesive tape.

- 1 Remove the separator from the panel.
- 2 Scrape the old adhesive tape, and clean the separator surface with a sponge dampened in alcohol.
- 3 Apply primer (3M N-200, or equivalent) to the separator where new adhesive tape will be applied.
- 4 Apply new adhesive tape (3M 4211, or equivalent) onto the separator.
- 5 Clean the panel bonding surface with a sponge dampened in alcohol.
- 6 Apply primer (3M N-200, or equivalent) to the panel where the separator will be applied.
- 7 Remove the adhesive backing from the adhesive tape (panel side).
- 8 Glue the separator to the panel. Be sure the separator line up with the alignment line.



4. Remove the adhesive backing from the adhesive tape (front fender side), and clean the front fender bonding surface with a sponge dampened in alcohol.
5. Install the side clips on the side sill panel.
6. Hold the panel up, and fit all the side clips into the holes in the body, then push on the panel until the clips snap into place, and push the adhesive tape portion into place.
7. Install all the expansion clips.
8. Reinstall the front and rear inner fenders.