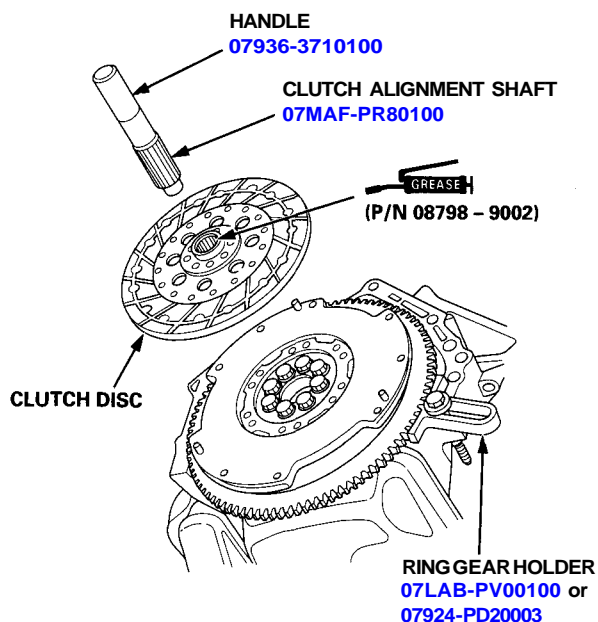




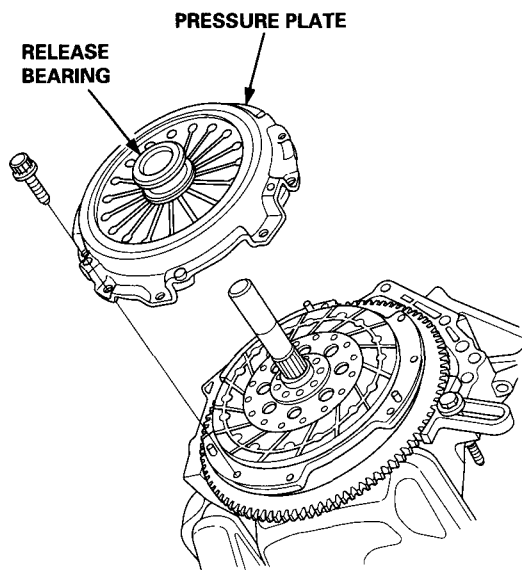
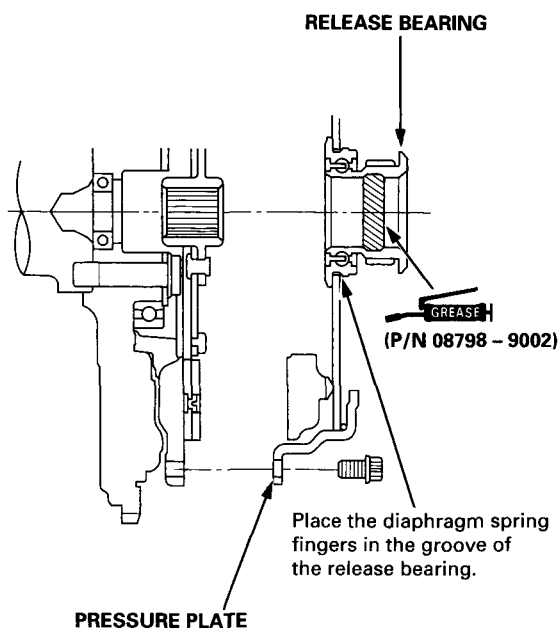
Pressure Plate, Clutch Disc

Installation

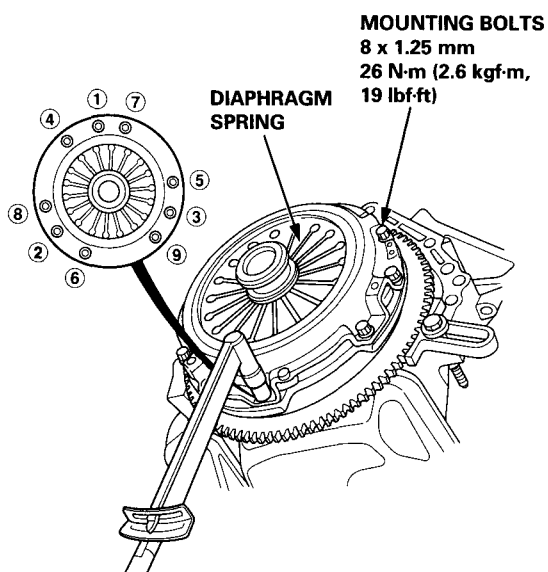
1. Install the ring gear holder.
2. Apply grease to the splines of the clutch disc, then install the clutch disc using the special tools as shown.



3. Install the release bearing on the pressure plate.
4. Install the pressure plate. Make sure the release bearing does not come off.



5. Torque the mounting bolts in a crisscross pattern as shown. Tighten them in several steps to prevent warping the diaphragm spring. Make sure the release bearing does not come off.



6. Remove the special tools.
7. Reinstall the transmission (see [section 13](#)).