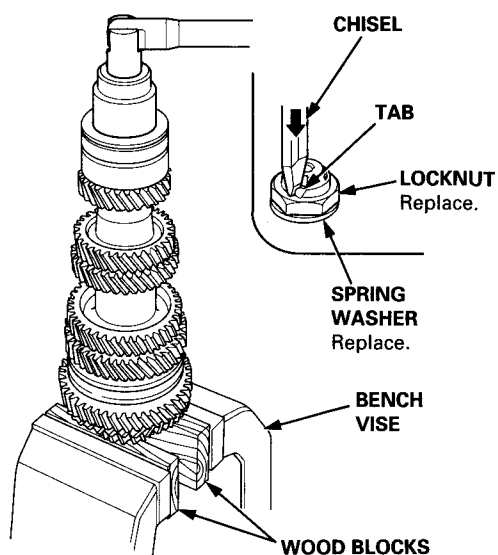




Disassembly

NOTE: Remove the gears using a press and steel blocks. Use of a jaw-type puller can damage the gear teeth.

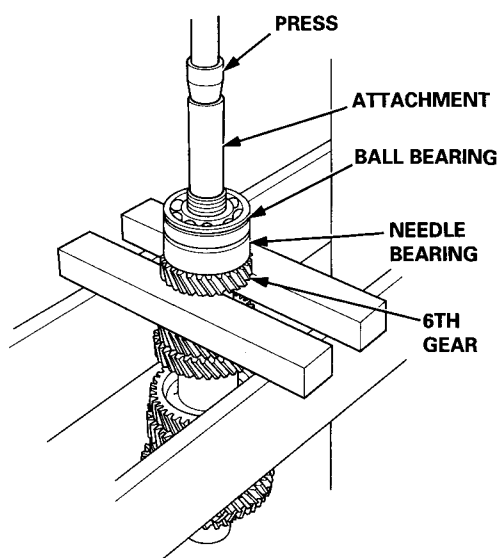
1. Securely clamp the countershaft assembly in a bench vise with wood blocks.



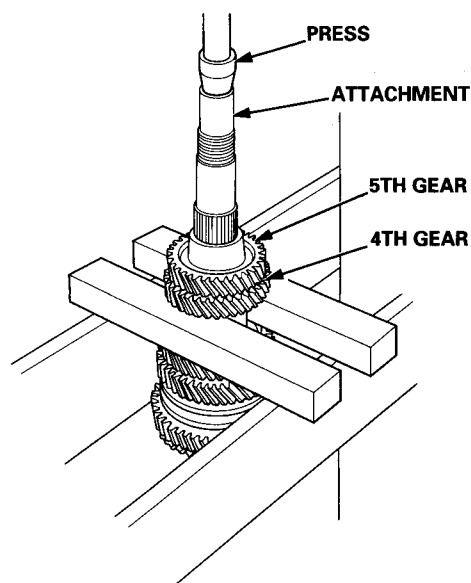
2. Raise the locknut tab from the groove of the countershaft, and remove the locknut and the spring washer.

NOTE: The locknut has left-hand threads.

3. Support 6th gear on steel blocks, and press the shaft out of ball bearing, needle bearing, and 6th gear.



4. Support 4th gear on steel blocks, and press the shaft out of 5th and 4th gears.



5. Support 2nd gear on steel blocks, and press the shaft out of 3rd and 2nd gears.

