

# Rear Hatch Glass Molding

## Replacement

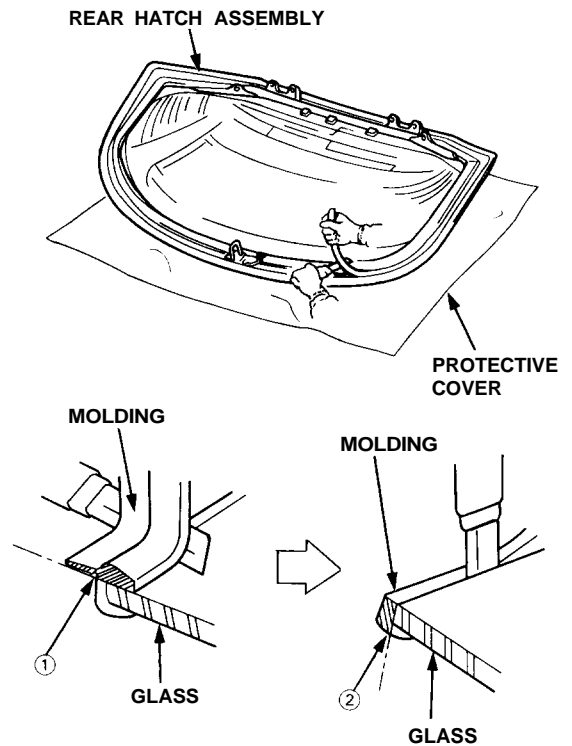
### CAUTION:

- Wear gloves to replace the molding.
- Do not damage the glass and defroster grid lines.

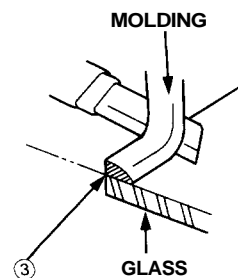
1. Remove the rear hatch assembly (see page 20-64).
2. Place the rear hatch assembly on its surface as shown.

**CAUTION:** Avoid setting the glass on its edges; small chips may later develop into cracks.

3. With a helper holding the rear hatch assembly, carefully cut off the molding.



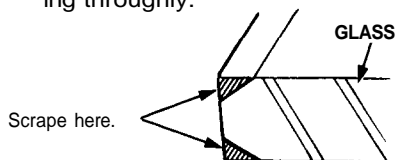
4. Turn the glass over, then cut the outer side rubber portion ③ of the molding.





5. Scrape all traces of the old molding from the chamfered edges of the glass.

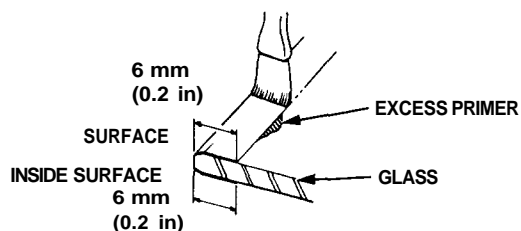
NOTE: Be sure to scrape all traces of the old molding thoroughly.



6. Clean the glass surface with alcohol where the new molding is to be installed.

NOTE: Make sure the surface is kept free of water, oil and grease.

7. With a brush, apply a light coat of glass primer around the edge of the glass.

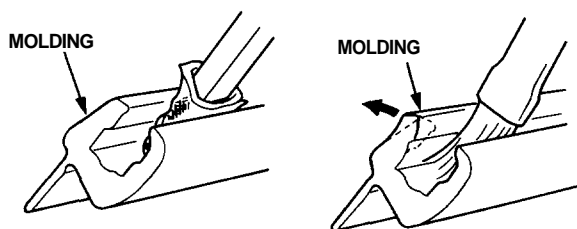


NOTE: Scrape off excess glass primer with a putty knife after installing the new molding.

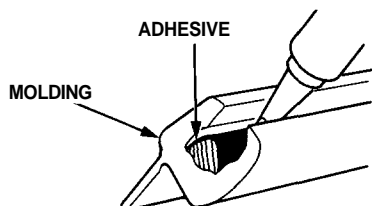
8. Degrease the inner surfaces of the new molding thoroughly, then apply a light coat of glass primer to the surfaces.

NOTE:

- Apply glass primer around the entire groove of the new molding.
- Do not apply glass primer to the outer surface.

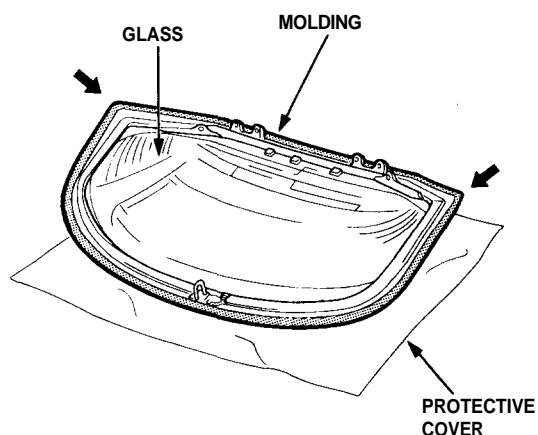


9. Run a bead of adhesive in the groove of the molding.



10. Press the molding into position around the entire edge of the glass.

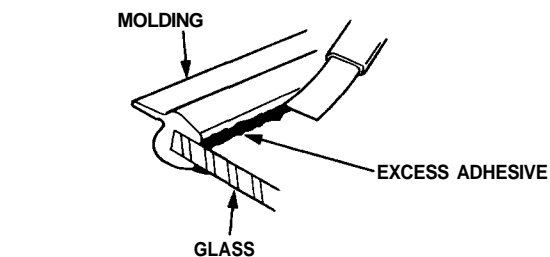
NOTE: Check that the molding is not wrinkled or lifted away at the corners.



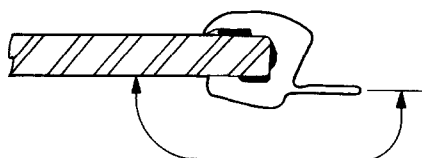
11. Scrape or wipe the excess adhesive off with a putty knife or towel.

NOTE: Use a soft shop towel dampened with alcohol to remove adhesive from a painted surface or glass.

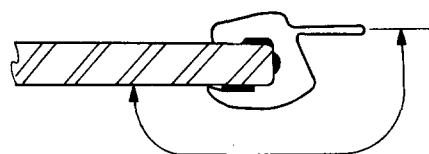
(Glass Surface)



Inside:



Outside:



Surface to be wiped clean.