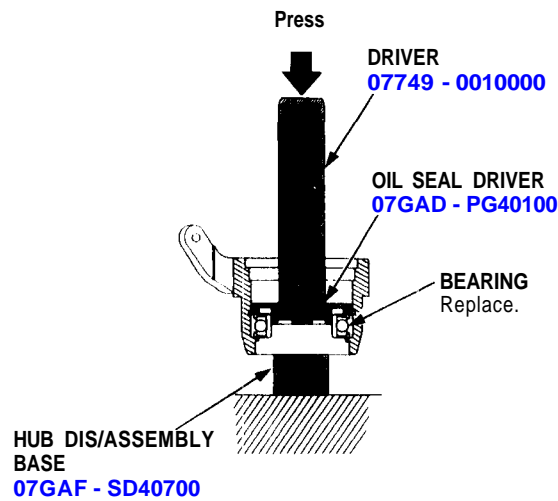


Intermediate Shaft

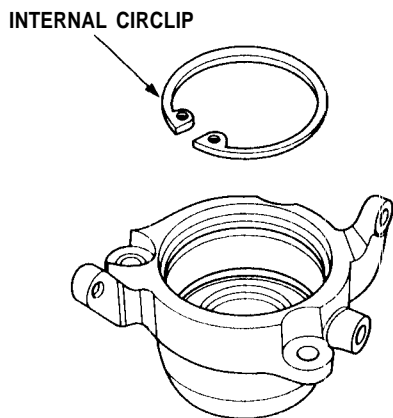
Reassembly

1. Press the intermediate shaft bearing into the bearing support using the special tools and a press.

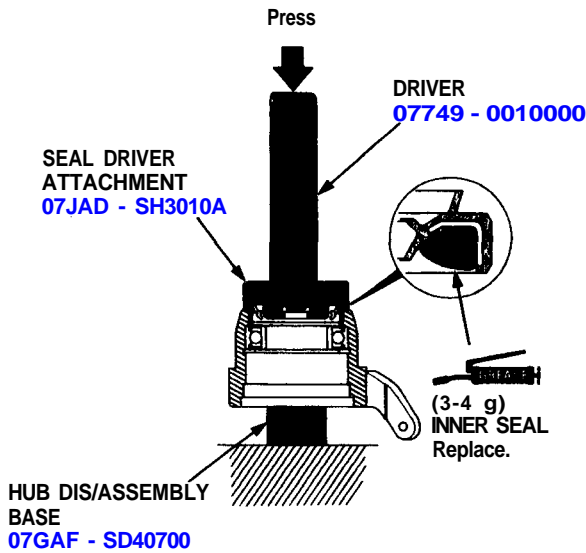


2. Seat the internal circlip in the groove of the bearing support.

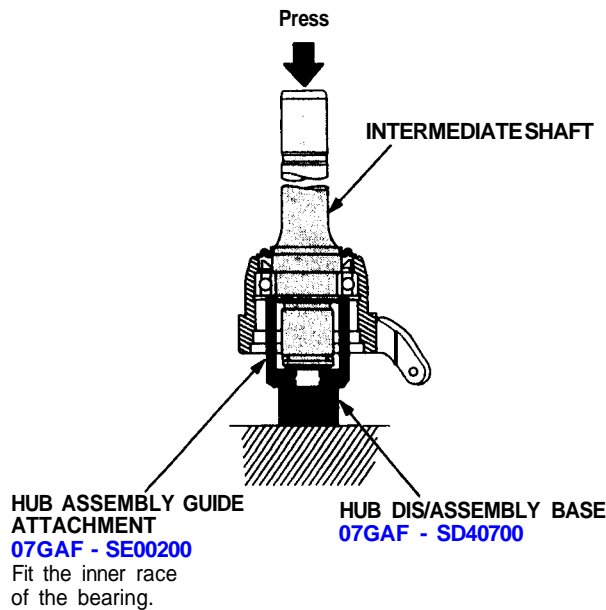
CAUTION: Install the circlip with the radiused side facing out.



3. Press the intermediate shaft inner seal into the bearing support using the special tools and a press.



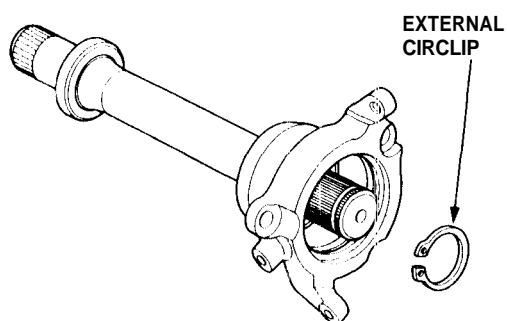
4. Press the intermediate shaft into the shaft bearing using the special tools and a press.





5. Seat the external circlip in the groove of the intermediate shaft.

CAUTION: Install the circlip with the radiused side facing out.



6. Press the outer seal into the bearing support using the special tools and a press.

