

# Standards and Service Limits

## Air Conditioning — Section 22

	MEASUREMENT	STANDARD (NEW)
Air conditioning system	Lubricant type: DENSO: ND-OIL 8 (P/N 38897 – PR7 – A01AH or 38899 – PR7 – A01)	
	Lubricant capacity mℓ (fl oz) Condenser Evaporator Line or hose Reservoir	10 (1/3) 10 (1/3) 20 (2/3) 10 (1/3)
Compressor (DENSO)	Lubricant type: ND-OIL 8 (P/N 38897 – PR7 – A01AH or 38899 – PR7 – A01)	
	Lubricant capacity mℓ (fl oz) Field coil resistance at 68°F (20°C) Ω Pulley-to-pressure plate clearance	160 (5 1/3) 3.4 – 3.8 0.5 ± 0.15 (0.020 ± 0.006)
Compressor belt*1	Deflection with 98 N (10 kgf, 22 lbf) between pulleys	10 – 12 (0.39 – 0.47) with used belt 5.5 – 7.5 (0.22 – 0.30) with new belt
	Belt tension N (kgf, lbf) Measured with belt tension gauge	340 – 540 (35 – 55, 77 – 120) with used belt 690 – 880 (70 – 90, 150 – 200) with new belt

## Electrical — Section 23

	MEASUREMENT	STANDARD (NEW)	SERVICE LIMIT
Ignition coil	Rated voltage V	12	
	Primary winding resistance at 77°F (25°C) Ω	0.9 – 1.1	
Spark Plug	Type	PFR6L-11 (NGK), PK20PR-L11 (DENSO)	
	Gap	1.1 $\begin{smallmatrix} 0 \\ -0.1 \end{smallmatrix}$ (0.043 $\begin{smallmatrix} 0 \\ -0.004 \end{smallmatrix}$ )	1.3 (0.051)*2
Ignition timing	At idling	15° ± 2° (Red) BTDC	
Firing order		1 – 4 – 2 – 5 – 3 – 6	
Alternator belt*1	Deflection with 98 N (10 kgf, 22 lbf) between pulleys	11.0 – 13.5 (0.43 – 0.53) with used belt 6 – 8 (0.24 – 0.31) with new belt	
	Belt tension N (kgf, lbf) Measured with belt tension gauge	440 – 640 (45 – 65, 99 – 143) with used belt 880 – 1,080 (90 – 110, 198 – 243) with new belt	
Alternator	Output 13.5 V at normal operating		
	Temperature A at 6,000 rpm Brush length	120 10.5 (0.41)	112 3.5 (0.14)
Starting motor	Type/Output kW	Reduction/1.4	————
	Mica depth	0.5 – 0.8 (0.02 – 0.03)	0.2 (0.008)
	Commutator runout	0 – 0.02 (0 – 0.0008)	0.05 (0.002)
	Commutator O.D.	29.9 – 30.0 (1.177 – 1.181)	29.0 (1.142)
	Brush length	15.0 – 15.5 (0.591 – 0.610)	10.0 (0.394)
	Brush spring tension N (kgf, lbf)	17.7 – 23.5 (1.80 – 2.40, 4.0 – 5.3)	————

\*1: When using a new belt, adjust deflection or tension to new values. Run the engine for 5 minutes then turn it off.  
Readjust deflection or tension to used belt values.

\*2: Do not adjust the gap, replace spark plug if it is out of specification.