

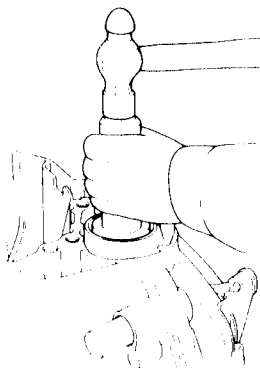
Bearing Outer Race

Replacement (Clutch Housing Side)

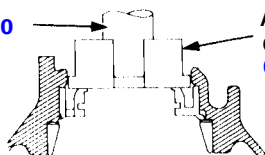
NOTE:

- The outer race and bearing should be replaced as a set.
- Inspect and adjust the bearing preload whenever the bearing is replaced.

1. Remove the bearing outer race, 90 mm washer, and oil guide ring using the special tools.

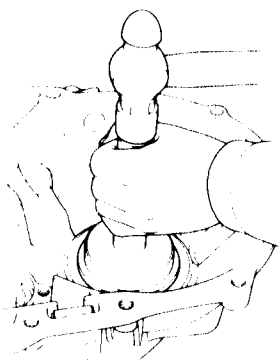


DRIVER
07749-0010000

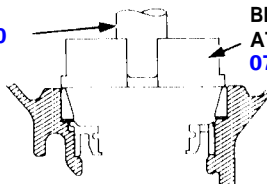


ATTACHMENT,
62 x 68 mm
07746-0010500

2. Install the oil guide ring and 90 mm washer, then drive the outer race into the clutch housing using the special tools.



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BEARING DRIVER
ATTACHMENT
07GAD-SD40101